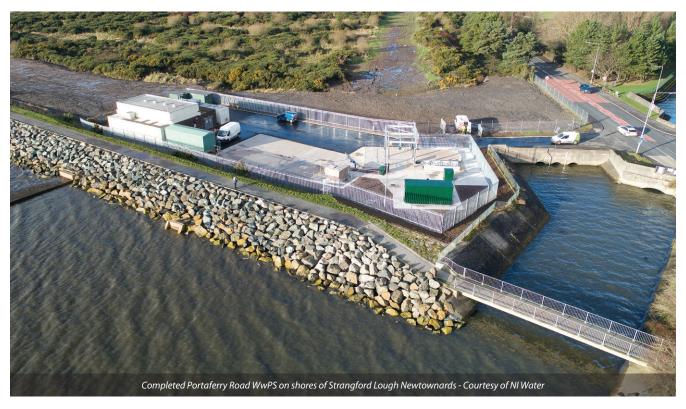
Portaferry Road Newtownards WwPS

replacement wastewater pumping station to deliver environmental improvements through enhanced water quality discharge to Strangford Lough

by Paul Hamilton, Mark Little & Damian Sadowski

ocated on the edge of Strangford Lough, on the Ards Peninsula, Portaferry Road WwPS serves the eastern catchment of Newtownards, forwarding approximately 25-35% of the wastewater from Newtownards town to Ballyrickard WwTW, located approximately 3km away. Altogether Ballyrickard WwTW receives untreated foul effluent from six major pumping stations located within the Comber and Newtownards catchments: South Street, Scrabo Road, Comber Road, Sunderland Park and Portaferry Road WwPS, all in Newtownards, and Upper Crescent WwPS in Comber. As part of the Northern Ireland Drainage Area Studies (NIDAS) programme carried out in 2010, the Ballyrickard Drainage Area Plan (DAP) 'Needs and Options' Report identified potential upgrades for the Newtownards catchment. Within that report, the DAP identified that Portaferry Road WwPS did not meet NI Environment Agency (NIEA) requirements for emergency storage volume and spill frequency and did not offer any screening for sewage overflows to Strangford Lough.



Background

The Portaferry Road WwPS site boundary encloses a foul pumping station, storm water pumping station, associated buildings and a standby generator. The site lies adjacent to the Ulster Flying Club, the A20 Portaferry Road (the main scenic coastal route along the Ards Peninsula) and borders the popular coastal walkway along Strangford Lough. Constructed in 1972, Portaferry Road WwPS consists of a below ground inlet channel; an underground wet well, dry well with associated pipework; 2 (No.) duty/standby pumps, a control building and an overflow to Strangford Lough.

Strangford Lough is a large sea lough or inlet in County Down, in the east of Northern Ireland. It is the largest inlet in the British Isles, covering 150km². The lough is almost totally enclosed by the Ards Peninsula and is linked to the Irish Sea by a long narrow channel at its south eastern edge. Both an Area of Outstanding Natural Beauty and an Area of Special Scientific Interest, Strangford Lough is home to over 2,000 marine species, making it one of the most richly biodiverse regions in Europe.

Ballyrickard Drainage Area Plan (DAP)

Following the Ballyrickard DAP findings and NI Water's subsequent assessment of the existing WwPS carried out in 2012, a resulting statement of need was compiled:

- The existing WwPS is in poor condition and demands considerable maintenance.
- High operational expenditure (OPEX) demanding considerable M&E and networks maintenance.
- Large costs incurred from de-gritting the wells due to the station being used as a discharge point for septic tank emptying and local tankering.
- The station does not have the requisite emergency storage volume
- The pumps are antiquated and leaking.
- The inlet area is prone to flooding with debris/rags apparent on the mesh flooring.
- The overflow to Strangford Lough is unscreened and is too low which can result in tidal ingress to the foul wet well.

The storm pumping station located within the existing Portaferry Road WwPS site, which pumps storm/surface water flows from a significant portion of Newtownards to Strangford Lough, had been refurbished in 2012 and was to remain undisturbed.

A section of the 500mm ductile iron pumping main, which transfers flows from Portaferry Road WwPS to Ballyrickard WwTW, had been replaced by a new 560mm HPPE pumping main in 2013 to coincide with a new road that was being laid - the A20 Newtownards Southern Distributor Road.

Need for improvements

Portaferry Road WwPS: A population study of the Ballyrickard catchment was subsequently completed in December 2015. The original Ballyrickard DAP model was updated following this population study report and the resulting updated flow figures were used to review existing and future needs for Portaferry Road WwPS.

According to the updated Ballyrickard DAP and NIEA's requirements in their response to the pre-application to discharge, Portaferry Road WwPS required a minimum of 2 hours of flood protection in the event of mechanical or power failure at the pumping station, which would require having a 507m³ storage facility and retrofitting a 6mm static screen to the existing overflow. This could not be provided under the existing pumping station arrangement, without a significant upgrade.

Capacity calculations indicated that the existing pumping station was undersized for emergency foul storage. Any future development within the catchment would further increase the likelihood of compliance failure.

Pumps and pumping main: The study to verify the existing and future populations, completed at the end of 2015, allowed a more up-to-date assessment of the existing catchment, which determined a contributory PE of approximately 8,200 being served by Portaferry Road WwPS. Based on the estimated corresponding flows, the pumps and pumping main were found to have sufficient capacity to meet the current supply demand. An assessment of the future catchment however, determined that a contributory PE of approximately 13,300 would need to be served by Portaferry Road WwPS, which would require a significant upgrade. It was recommended that the new pumping facility be designed to be capable of passing forward a design flow of 190 l/s. The existing site was passing forward less than both the design flow and the future Formula A.

Project drivers

The primary drivers for the project were legislative in nature: to ensure that the overflow discharge effluent and emergency storage volume were compliant with NIEA requirements. The Portaferry Road WwPS was a nominated PC15 (Price Control 15 period) Unsatisfactory intermittent discharge (UID) within the Ballyrickard catchment. To remove the UID the NIEA pre-application agreed to a pass-forward-flow of 190 l/s and storage provision at the station of 507m³, with a 6mm screened overflow. These measures would reduce the spills from the station to a maximum of 10 spills/year.

The secondary drivers were to provide a safer environment for operations; reduce operational and maintenance costs and improve the efficiency of the WwPS.

Preferred option

After considering various options in terms of economic, environmental and engineering criteria, a modern new WwPS on the existing site was deemed to offer the best solution to satisfy both legislative and operational requirements. The new WwPS would be designed to adequately convey future Newtownards flows to Ballyrickard WwTW through a new pumping main









(replacement of certain sections of the existing main); provide the necessary emergency storage and would also eradicate existing operational, and health and safety concerns. The preferred option was also to leave the coastal shoreline undisturbed by using the existing overflow headwall; with the addition of a new modern flap valve, and providing the additional storage without increasing the top water level.

Tanker discharge facilities would be removed from site; redundant concrete structures would be demolished and the material would be used as fill on the new site. When complete, this option would provide a fully compliant, efficient, safe and aesthetically pleasing wastewater asset in an environmentally sensitive area.

Tender process

AECOM were appointed project managers for the scheme through NI Water's Professional Services framework (IF0180). Their role also included Cost Management, CDM advisory and site supervision activities. AECOM progressed the scheme from project inception, feasibility, tender through to construction completion.

Through AECOM, the contract was tendered utilising NI Water's IF019 Lot 3 Capital Delivery Framework, under NEC3 ECC – Option A Design and Build Contract. GRAHAM being the successful contractor, were appointed principal contractor and principal designer in October 2018. Work commenced on site in November 2018 with site investigation works and was completed and handed over to NI Water in December 2019. The project represented an investment by NI Water of £1.9m.

Supply chain - key participants

- Principal designer and contractor: GRAHAM
- Civil design: McAdam Design
- MEICA designer and contractor: ENISCA

- Temporary works design: Mark Cassidy Geotechnical
- Sheet Piling: Ward Piling
- Formwork contractor: Ideal Formwork
- Civils contractor: Mills Contracts

What the project entailed

The contract was to design and construct a replacement WwPS within the boundary of the existing Portaferry Road WwPS providing total storage of 507m³, whilst maintaining operation of the old station. The station included the construction of a wastewater pumping station incorporating a wet well, valve chamber with flowmeter, emergency storage tank with screened overflow and all associated pipework and pumping equipment. The works also included the provision of a new motor control panel within a new kiosk and the provision of wash water air break and booster set.

GRAHAM incorporated a station design that allowed for a precast segmental shaft solution. Due to the substantial depth of the excavation, the close proximity of Strangford Lough and therefore the high risk of uncontrollable groundwater, the project team installed an in situ pumping station incorporating a sheet piled cofferdam to control the groundwater and provide certainty of safety during the works.

The construction of a new foul gravity inlet arrangement and the construction of a new section of emergency overflow pipework to connect to the existing emergency overflow line, which discharges into the Strangford Lough, were also completed.

Optimisation of the new WwPS: A study was commissioned to assist in the optimisation of the hydraulic performance of the new pumping station, which was designed to pump 190 l/s through a 560mm diameter pumping main over a distance of approximately 2700m. A mathematical model of the system was developed which included a simulation of the pump operation and uncontrolled



pump shutdown. The hydraulic model was used to confirm the pump head requirement, the required pumping main pressure rating, the location and type of most suitable air valves and the depth of the pumping main to ensure correct air valve operation (this was particularly important given the flat topography along the route of the pumping main). The pumps installed were 75kW pumps with inverter drives to limit surge during the start/stop operation and to limit the power requirements during pump start.

This optimisation of the new WwPS facilitated the use of the existing site generator to power both the new WwPS and the existing storm pumping station in the event of power failure. This had not been possible with the old WwPS due to the power demand of the existing pumps.

Pumping main: The majority of the existing pumping main, which links Portaferry Road WwPS to Ballyrickard WwTW, is ductile iron dating back to the construction of the pumping station in 1972. Part of the pumping main runs through the adjacent airfield making operational access difficult. The pipeline is in poor condition with the most recent failure at the end of 2018.

To augment the improvements at the Portaferry Road WwPS, it was deemed that the remaining sections of the old ductile iron pipe (approximately 1390m) should also be replaced with new 560mm HPPE. The replacement would include the installation of air valves, scour valves and hatch boxes.

Pipelaying challenges and efforts to minimise impact: To eliminate the operational difficulties with access through the airfield, the pumping main was installed in the verge adjacent to the A20 Portaferry Road. Although logistically challenging, given that the A20 is one of the busiest roads in Newtownards, this was deemed to be the best solution in the long term. Approximately 90% of the pumping main could be laid offline, which reduced the total number of road closures required to install the pumping main along the first phase of the route.

The remaining section of pumping main planned for replacement was routed through a large housing development (West Winds Estate) on the outskirts of Newtownards. The line of the existing pumping main went through an access road in front of a number of houses and to replace this section in the same area would result in major disruption for local residents and would affect their parking facilities. Working in collaboration with the residents, NI Water and GRAHAM rerouted the pipeline away from the residential properties to the edge of the housing estate.

As the replacement of the old ductile main affected two distinct areas, both sections of the new pumping main could be undertaken in tandem to meet the demands of the programme. Condition surveys and ecological assessments were undertaken before pipelaying work got underway in the West Winds Estate in May 2019. 580m of pipe was laid by traditional open-dig methods before the land was reinstated and landscaped in November 2019.

The laying of the pumping main along the A20 Portaferry Road required extensive planning and communications with a range of stakeholders including the NI roads authority, the local council (the route was adjacent to council-owned playing fields and leisure centre), shops and businesses, the flying club and nearby residents.

Commissioning of the new pumping main: Perhaps one of the most significant challenges in this 12-month contract was the commissioning of the new pumping main, which required a temporary shutdown of Portaferry Road WwPS to make the connections to the retained sections of pumping main. This critical activity required meticulous planning and detailed coordination between the contract team and NI Water, particularly with regard to tankering operations.







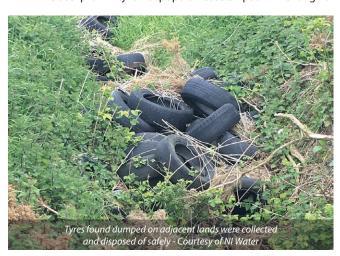


The work was programmed for forecasted dry days to ensure flows were controlled during the operation. The Portaferry Road WwPS was taken out of service on 11 October at 22.00 and returned into service at 23.30 on the 12 October.

Environmental improvements

Delivering environmental benefits was a major part of this project; not only through improved water quality discharge to Strangford Lough, but through more efficient processes implemented in the design of the pumping station. Throughout the contract, NI Water, AECOM and GRAHAM looked to identify areas where a positive environmental impact could be achieved. Examples of this are:

- Reusing all the material from the old WwPS as fill for landscaping around the new station.
- Reduction of odour originating from the site located in close proximity of a popular coastal path. The original







WwPS had an open mesh type flooring directly above the wet well, whereas the new WwPS has a concrete roof slab above the tank, sealed covers and ventilation fitted with carbon filters.

- Overall aesthetic improvements on the site achieved by the removal of the aged asset and replacement with a modern pumping station.
- Reduction of risk of contamination to adjacent ground and groundwater. The old pumping station structure was nearing the end of its service life and the risk of structural damage causing sewage leaks into surrounding ground was therefore increasing. The new asset mitigates this risk and significantly extends the service life of the site.
- A section of the existing inlet sewer was repaired by using trenchless method (CIPP lining), which removed groundwater infiltration and reduced the risk of ground and groundwater contamination. Reduced volume of flow in the pipeline also lowers energy consumption and has therefore a positive impact on the environment.

Given the location of the WwPS works, laying adjacent to Strangford Lough, the site compound was set up taking account of ecological and environmental factors. Following recommendations provided in a Habitats Regulations Assessment, the compound hoarding, which spanned part of the shoreline, was painted grey (as opposed to GRAHAM corporate green) to minimise the impact to wildlife.

On a wider environmental enhancement level, the area of land adjacent to the WwPS that GRAHAM rented for their site compound had been heavily congested with fly-tipped material including old rubber tyres. GRAHAM cleared the land and disposed of the items in the appropriate manner, leaving a much more aesthetically pleasing area. Continuing their efforts to help make a difference to the local environment, during the contract the NI Water project team joined forces with Keep NI Beautiful and local residents to carry out a beach clean along the shores of Strangford Lough. This was a very successful event which earned the praise from the local council chair.

Community engagement

Ahead of construction commencing on site and throughout the work a number of public relations activities were employed to inform the myriad stakeholders about the project and in particular the pipelaying activities. These included: regular briefings to local elected representatives; one-to-one meetings with stakeholders; letter drops; school visits; press releases and social media announcements. Information banners were erected around the hoarding and progress updates issued to councillors, council staff and local media. In addition to the successful community beach clean, a 'cake and coffee' morning was held on site in aid of Marie Curie Cancer Care.

Project success and completion

The construction of the new Portaferry Road Wastewater Pumping Station and the laying of a new strategic pumping main was completed on time within the programmed 12 months.

The £1.9m NI Water investment has delivered a robust and efficient pumping station which has significantly improved the reliability of the sewerage network in this part of Newtownards. The introduction of emergency storage and overflow screening is a fundamental part of the design which is resulting in environmental improvements through reduced spills and enhanced water quality discharge to Strangford Lough.

The editor and publishers would like to thank Paul Hamilton, Capital Project Manager with NI Water, Damian Sadowski, Principal Engineer with AECOM, and Mark Little, Contracts Manager with GRAHAM Construction, for preparing the above article for publication.